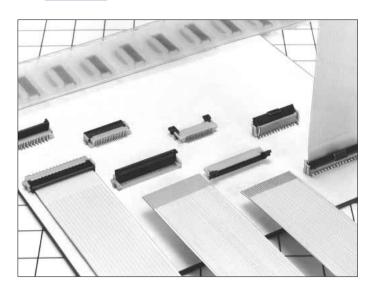
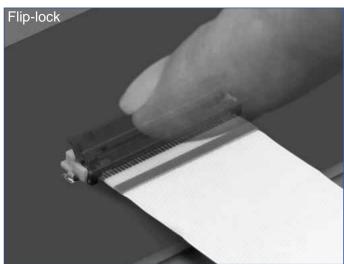
# 0.5mm and 1mm Pitch Connectors For FPC/FFC

### FH12 Series





### Features

### 1. Ease of Use and Space Savings

Only one finger or 6.9N (Newtons) of force is required to lock Hirose's rotational actuator (flip-lock) as compared to using 2 fingers and 39.2N to close a FFC/FPC connector from our competition.

The Flip-Lock design also allows customers to place 2 or more connectors side by side as there is no need to waste additional board space for a side latch.

### 2. Strengthened Flip-lock Actuator

The standard Flip-Lock requires only 2.0mm height above the board. A strengthened lock lever is available which only requires an additional 0.4mm.

### 3. Supports Thin FPC (0.18mm)

Hirose does not require double-sided FPC to have any additional strengthening plate or stiffener and can therefore support a thickness of as little as 0.18mm +/- 0.05.

### 4. Hirose Ensures Reliability

Hirose's patented half tuning fork contacts maintain the required normal force without relying on the connector housing. With our competitor's conventional products the housing walls support the contact force, which does not provide for long-term reliability.

### 5. Prevention of Solder Bridge

Excess solder cavity absorbs excessive solder and avoids solder bridging.

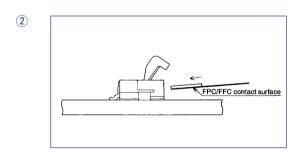
### 6. Three different assembly types

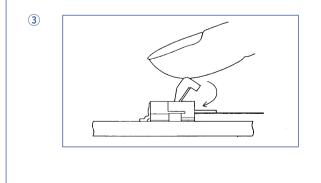
FH12 is offered in Top & Bottom Contact and Vertical Mount and offered in both a 0.5mm contact pitch as well as a 1.0mm contact pitch (bottom contact only).

# ■Applications

Notebook computers, printers, PDAs, digital cameras and other compact devices for interconnecting the main circuit board with the LCD, HDD or other device.

**Rotating One-touch Mechanism** 





# **■**Product Specifications

	Current rating: 0.5A DC(Note 1)	Operating Temperature Range:-40 to +70°C (Note 2)	Storage Temperature Range:-10 to +50℃ (Note 3)
Rating	Voltage rating: 50V AC	Operating Humidity Range:Relative humidity, 90% max.	Storage Humidity Range:Relative humidity, 90% max.
		(Not dewed)	(Not dewed)

Applicable FPC	t=0.3±0.05 Gold plated	t=0.18 ± 0.05 for FH12F-*S-0.5SH
Item	Specification	Conditions
1. Insulation resistance	500M ohms minimum	100V DC
2. Withstanding voltage	No flashover or insulation breakdown.	150V AC/1 minute
3. Contact resistance	50m ohms maximum	1mA
4. Durability (Insertion/withdrawal)	Contact resistance: 50m ohms maximum No damage, cracks, or parts dislocation.	20 cycles
5. Vibration	No electrical discontinuity of 1 $\mu$ s or more Contact resistance: 50m ohms maximum. No damage, cracks, or parts dislocation.	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.
6. Shock	No electrical discontinuity of 1 $\mu$ s or more Contact resistance: 50m ohms maximum. No damage, cracks, or parts dislocation.	Acceleration of 490 m/s², 11 ms duration, sine half-wave waveform, 3 cycles in each of the 3 axis.
7. Humidity(Steady state)	Contact resistance: 50m ohms maximum. Insulation resistance: 50M ohms minimum. No damage, cracks, or parts dislocation.	96 hours at 40℃ and humidity of 90% to 95%
8. Temperature Cycle	Contact resistance: 50m ohms maximum. Insulation resistance: 50M ohms minimum. No damage, cracks, or parts dislocation.	Temperature: $-40^{\circ}C \rightarrow 15$ to $35^{\circ}C \rightarrow 85^{\circ}C \rightarrow 15$ to $35^{\circ}C$ , Time: $30 \rightarrow 5$ max. $\rightarrow 30 \rightarrow 5$ max. (minutes) 5 cycles

components affecting performance. Note 1: When passing the current through all of the contacts, use 70% of the current rating.

Note 2: Includes temperature rise caused by current flow.

No deformation of

Note 3: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers nonconducting condition of installed connectors in storage, shipment or during transportation.

Reflow: At the recommended temperature profile

Manual soldering: 350±5℃ for 3 seconds

### ■Material

9. Resistance to Soldering heat

Part	Material	Finish	Remarks
Insulator	Polyamide, LCP(60 pos.)	Color : Beige	UL94V-0
Actuator	PPS	Color : Dark brown	0L94V-0
Contact	Phosphor bronze	Gold plated	
Metal Fittings	Brass	Tin plated	

# **■**Ordering Information

Series Name : FH12	Contact alignment: Single
2 Blank : standard type	6 Eccentric direction:
A : Top contact type	Blank : standard type
S: Type with strengthed flip-lock actuator	A : Eccentric type
F: Type with 0.18mm FPC End Thickness	Contacts Pitch : 0.5mm, 1mm
3 Standard type : Number of contacts	Contact type
Eccentric type : Number of contacts in 0.5mm housing	SH: SMT horizontal mounting type
Standard type : Blank	SV : SMT vertical mounting type
Eccentric type : Number of contacts	Plating specification
	(55) : Gold plated

# **◆** Series Configuration

Pitch	Bottom Contact Type	Top Contact Type	Vertical mounting Type
		FPC conductive	FPC conductive surface (bottom side)
0.5mm	FH12- ** S-0.5SH  Number of contacts 6, 8, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 33, 34, 35, 36, 40, 45, 50, 53		
	Type with Strengthened Lock Lever		
	FH12S- ** S-0.5SH P.13  Number of contacts 30, 40, 45, 50, 53		
	Type with 0.18mm FPC End Thickness	FH12A- ** S-0.5SH P.15	FH12- ** S-0.5SV P.16
	FH12F- ** S-0.5SH  Number of contacts 6, 8, 10, 12, 13, 14, 15, 16, 18, 20, 22, 24, 25, 26, 28, 30, 32, 34, 36, 40	Number of contacts 10, 12, 15, 16, 18, 20, 22, 24, 26, 28, 29, 30, 32, 33, 34, 36, 40, 42, 45, 50	Number of contacts 10, 12, 13, 15, 16, 17, 18, 20, 22, 24, 26, 30, 32, 33, 34, 36, 40, 45, 49, 50, 60
1mm			FPC conductive surface (bottom side)
1mm	Standard FH12- ** S-1SH P.18 Eccentric FH12- ** (**) SA-1SH Standard		
	Number of contacts 5, 6, 7, 8, 9, 11, 12,16,17,22,26  Eccentric  Number of contacts 4, 6, 8, 10, 11, 14, 19, 24		FH12- ** S-1SV P.19  Number of contacts 6, 7, 8, 16, 20, 22, 24

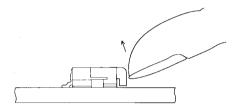
# Connector Operating Instructions, precautions and recommendations

# ●Bottom Contact Type (common for 0.5mm/1mm)

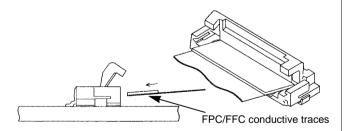
# 1. FPC/FFC Termination procedure. Connector installed on the board.

1) Lift up the actuator. Use thumb or index finger.

Operation

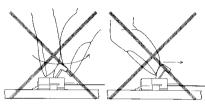


Fully insert the FPC/FFC parallel to mounting surface, with the exposed conductive traces facing down.

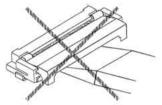


1) Avoid grasping the actuator with two fingers or lifting the actuator with fingernail.

**Precautions** 

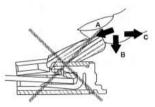


2) Do not use a thin tool such as the tip of a screwdriver to release the lock lever. Doing so will cause deformation of the contacts.

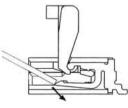


3) Do not apply force in the direction of arrows A, B, or C while the lock lever is open.

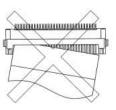
Doing so will cause the lock lever to become disen gaged, or will damage the hook portion of the connector body.



4) When inserting the FPC/FFC, do not forcefully rub against the surface beneath the connector insertion slot. Doing so will result in the FPC/FFC forcefully striking the contacts and this will cause contact deformation, peeling of the FPC/FFC conductors, and other irregularities.



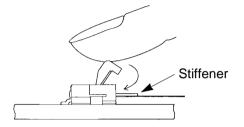
5) Insert the FPC/FFC at the proper position of the connector insertion slot, and insert perpendicularly with respect to the connector. Improper insertion will cause continuity problems, disengagement of the lock lever, and damage to the hook portion.



# ■Bottom Contact Type (common for 0.5mm/1mm)

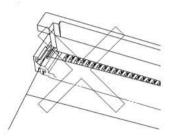
3) Rotate down the actuator until firmly closed. It is critical that the inserted FPC/FFC is not moved and remains fully inserted. Should the FPC/FFC be moved, open the actuator and repeat the process. starting with Step 1.

Operation



6) Partial insertion of the FPC/FFC, offset insertion, and diagonal insertion will result in an unfavorable engagement of the lock lever in which the lock lever is raised. To correct this, first remove the FPC/FFC and then reinsert it. Forcing the lock will damage the connector.

**Precautions** 



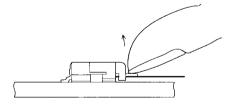
7) When locking, handle the FPC/FFC so that a load is not applied to the FPC/FFC as would occur by pulling the FPC/FFC, or lifting it, etc. When a load is applied in the opposite direction to

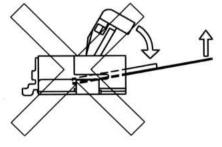
the rotational movement of the lock, an excessive load will be applied and this will cause connector damage.



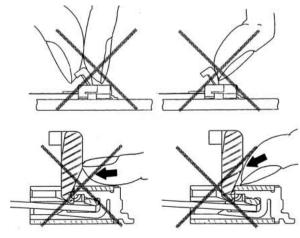
1) Lift up the actuator.

2) Carefully remove the FPC/FFC.





8) At the time of lock operation, application of force such as that indicated by the arrows in the diagrams below will cause the lock lever to disengage. When the lock lever has become disengaged, please exchange the entire connector.

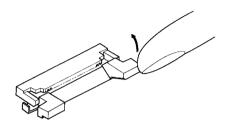


### Top Contact Type

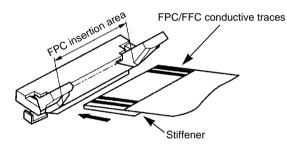
# 1. FPC/FFC Termination procedure. Connector installed on the board.

Operation

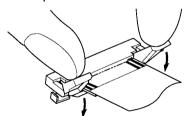
1) Lift up the actuator. Use thumb or index finger.



Fully insert the FPC/FFC parallel to mounting surface, with the exposed conductive traces facing UP.

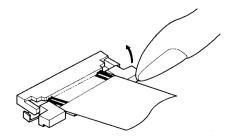


3) Rotate down the actuator until firmly closed. It is critical that the inserted FPC/FFC is not moved and remains fully inserted. Should the FPC/FFC be moved, open the actuator and repeat the process, starting with Step 1 above.



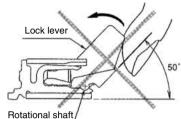
### 2. FPC/FFC Removal

- 1) Lift up the actuator.
- 2) Carefully remove the FPC/FFC.

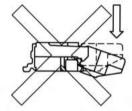


 Avoid further lifting of the lock lever once the lock has been released. Doing so will cause the lock lever to separate from the rotational shaft, and the lock lever will become disengaged or the hook portion of the connector body will be damage

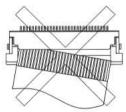
**Precautions** 



2) Avoid further pressing of the lock portion from the locked condition when the FPC/FFC has not yet been inserted. Doing so will cause the lock lever to become disengaged from the rotational shaft, and the hook portion of the connector body will be damaged.



 Do not insert the FPC/FFC diagonally. Doing so will result in the corners of the FPC/FFC catching on the contacts and will cause deformation of the contacts.



4) When closing down the actuator apply equal pressure to both sides of the actuator.

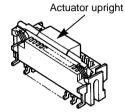


# Vertical Mounting Type

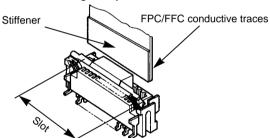
# 1. FPC/FFC Termination procedure. Connector installed on the board.

1) Verify that the actuator is positioned upright. If the actuator has rotated to the side, carefully rotate it upright.

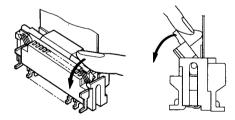
Operation



2) Insert the FPC/FFC vertically in the connector slot assuring that the conductive traces of the FPC/FFC are facing away from the actuator.

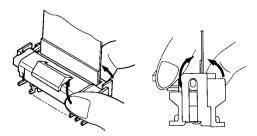


3) Press down the actuator in the direction shown.



### 2. FPC/FFC Removal

Rotate the actuator upward and withdraw the FPC/FFC.



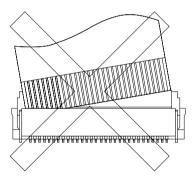
1) Avoid forcing the actuator up or down without the FPC/FFC inserted.

**Precautions** 



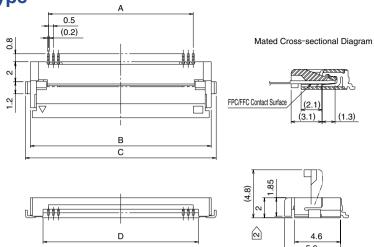


2) Do not insert the FPC/FFC diagonally. Doing so will result in the corners of the FPC/FFC catching on the contacts and will cause deformation of the contacts.



# ■0.5mm Pitch Bottom Contact Type





Unit:mm

	Part Number	CL No.	Number of Contacts	Α	В	С	D	RoHS
	FH12- 6S-0.5SH(55)	586-0582-5-55	6	2.5	6.1	7.1	3.57	
	FH12- 8S-0.5SH(55)	586-0744-5-55	8	3.5	7.1	8.1	4.57	
	FH12-10S-0.5SH(55)	586-0522-3-55	10	4.5	8.1	9.1	5.57	
	FH12-11S-0.5SH(55)	586-0600-5-55	11	5	8.6	9.6	6.07	
	FH12-12S-0.5SH(55)	586-0704-0-55	12	5.5	9.1	10.1	6.57	
	FH12-13S-0.5SH(55)	586-0549-0-55	13	6	9.6	10.6	7.07	
	FH12-14S-0.5SH(55)	586-0533-0-55	14	6.5	10.1	11.1	7.57	
	FH12-15S-0.5SH(55)	586-0523-6-55	15	7	10.6	11.6	8.07	
	FH12-16S-0.5SH(55)	586-0531-4-55	16	7.5	11.1	12.1	8.57	
	FH12-17S-0.5SH(55)	586-0606-1-55	17	8	11.6	12.6	9.07	
	FH12-18S-0.5SH(55)	586-0530-1-55	18	8.5	12.1	13.1	9.57	
	FH12-19S-0.5SH(55)	586-0534-2-55	19	9	12.6	13.6	10.07	
	FH12-20S-0.5SH(55)	586-0524-9-55	20	9.5	13.1	14.1	10.57	
	FH12-22S-0.5SH(55)	586-0532-7-55	22	10.5	14.1	15.1	11.57	YES
	FH12-24S-0.5SH(55)	586-0521-0-55	24	11.5	15.1	16.1	12.57	TES
	FH12-25S-0.5SH(55)	586-0692-3-55	25	12	15.6	16.6	13.07	
	FH12-26S-0.5SH(55)	586-0576-2-55	26	12.5	16.1	17.1	13.57	
	FH12-28S-0.5SH(55)	586-0612-4-55	28	13.5	17.1	18.1	14.57	
Note 2	FH12-30S-0.5SH(55)	586-0525-1-55	30	14.5	18.1	19.1	15.57	
	FH12-32S-0.5SH(55)	586-0681-7-55	32	15.5	19.1	20.1	16.57	
	FH12-33S-0.5SH(55)	586-0520-8-55	33	16	19.6	20.6	17.07	
	FH12-34S-0.5SH(55)	586-0617-8-55	34	16.5	20.1	21.1	17.57	
	FH12-35S-0.5SH(55)	586-0740-4-55	35	17.0	20.6	21.6	18.07	
	FH12-36S-0.5SH(55)	586-0526-4-55	36	17.5	21.1	22.1	18.57	
Note 2	FH12-40S-0.5SH(55)	586-0527-7-55	40	19.5	23.1	24.1	20.57	
Note 2	FH12-45S-0.5SH(55)	586-0528-0-55	45	22	25.6	26.6	23.07	
Note 2	FH12-50S-0.5SH(55)	586-0529-2-55	50	24.5	28.1	29.1	25.57	
Note 2	FH12-53S-0.5SH(55)	586-0595-7-55	53	26	29.6	30.6	27.07	

Note 1: Embossed tape reel packaging (2,000 pieces/reel). Order by number of reels.

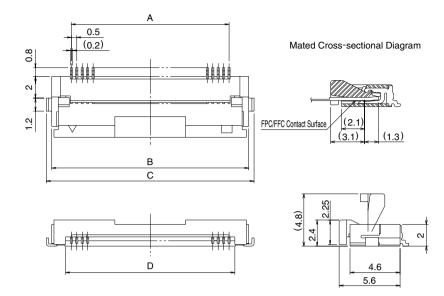
 $Note \boxed{2}$ : If there is no problem with the connector height, we recommend the type with the strengthened Flip-lock actuator (FH12S-\*S-0.5SH).

Standard type connector height: 2 mm

Connector height of type with strengthened Flip-lock actuator: 2.4 mm

# **■**0.5mm Pitch Bottom Contact Type with Strengthened Flip-lock Actuator





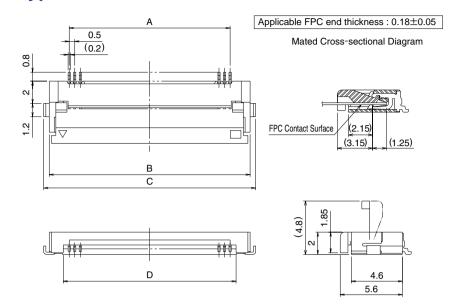
### Unit:mm

Part Number	CL No.	Number of Contacts	Α	В	С	D	RoHS
FH12S-30S-0.5SH(55)	586-0667-6-55	30	14.5	18.1	19.1	15.57	
FH12S-40S-0.5SH(55)	586-0640-0-55	40	19.5	23.1	24.1	20.57	
FH12S-45S-0.5SH(55)	586-0665-0-55	45	22.0	25.6	26.6	23.07	YES
FH12S-50S-0.5SH(55)	586-0642-5-55	50	24.5	28.1	29.1	25.57	
FH12S-53S-0.5SH(55)	586-0691-0-55	53	26.0	29.6	30.6	27.07	

Note 1 Embossed tape reel packaging (2,000 pieces/reel). Order by number of reels.

# ■0.5mm Pitch Bottom Contact Type with 0.18mm FPC End Thickness





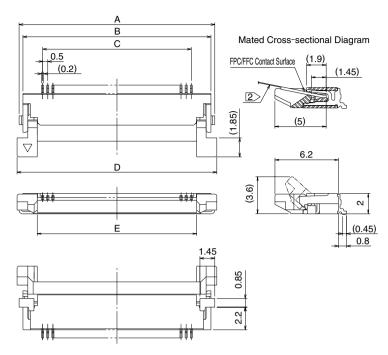
Unit:mm

Part Number	CL No.	Number of Contacts	Α	В	С	D	RoHS
FH12F- 6S-0.5SH(55)	586-0672-6-55	6	2.5	6.1	7.1	3.57	
FH12F- 8S-0.5SH(55)	586-0738-2-55	8	3.5	7.1	8.1	4.57	
FH12F-10S-0.5SH(55)	586-0709-4-55	10	4.5	8.1	9.1	5.57	
FH12F-12S-0.5SH(55)	586-0653-1-55	12	5.5	9.1	10.1	6.57	
FH12F-13S-0.5SH(55)	586-0629-7-55	13	6.0	9.6	10.6	7.07	
FH12F-14S-0.5SH(55)	586-0655-7-55	14	6.5	10.1	11.1	7.57	
FH12F-15S-0.5SH(55)	586-0680-4-55	15	7.0	10.6	11.6	8.07	
FH12F-16S-0.5SH(55)	586-0673-9-55	16	7.5	11.1	12.1	8.57	
FH12F-18S-0.5SH(55)	586-0626-9-55	18	8.5	12.1	13.1	9.57	
FH12F-20S-0.5SH(55)	586-0636-2-55	20	9.5	13.1	14.1	10.57	YES
FH12F-22S-0.5SH(55)	586-0630-6-55	22	10.5	14.1	15.1	11.57	YES
FH12F-24S-0.5SH(55)	586-0632-1-55	24	11.5	15.1	16.1	12.57	
FH12F-25S-0.5SH(55)	586-0733-9-55	25	12.0	15.6	16.6	13.07	
FH12F-26S-0.5SH(55)	586-0627-1-55	26	12.5	16.1	17.1	13.57	
FH12F-28S-0.5SH(55)	586-0643-8-55	28	13.5	17.1	18.1	14.57	
FH12F-30S-0.5SH(55)	586-0628-4-55	30	14.5	18.1	19.1	15.57	
FH12F-32S-0.5SH(55)	586-0705-3-55	32	15.5	19.1	20.1	16.57	
FH12F-34S-0.5SH(55)	586-0677-0-55	34	16.5	20.1	21.1	17.57	
FH12F-36S-0.5SH(55)	586-0656-0-55	36	17.5	21.1	22.1	18.57	
FH12F-40S-0.5SH(55)	586-0635-0-55	40	19.5	23.1	24.1	20.57	

Note 1: Embossed tape reel packaging (2,000 pieces/reel). Order by number of reels.

# **■**0.5mm Pitch Top Contact Type





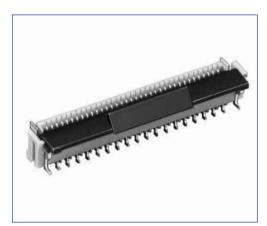
Unit:mm

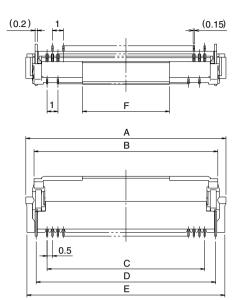
Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	RoHS
FH12A-10S-0.5SH(55)	586-0550-9-55	10	9.1	8.35	4.5	9.5	5.57	
FH12A-12S-0.5SH(55)	586-0696-4-55	12	10.1	9.35	5.5	10.5	6.57	
FH12A-15S-0.5SH(55)	586-0551-1-55	15	11.6	10.85	7.0	12.0	8.07	
FH12A-16S-0.5SH(55)	586-0552-4-55	16	12.1	11.35	7.5	12.5	8.57	
FH12A-18S-0.5SH(55)	586-0553-7-55	18	13.1	12.35	8.5	13.5	9.57	
FH12A-20S-0.5SH(55)	586-0554-0-55	20	14.1	13.35	9.5	14.5	10.57	
FH12A-22S-0.5SH(55)	586-0686-0-55	22	15.1	14.35	10.5	15.5	11.57	
FH12A-24S-0.5SH(55)	586-0555-2-55	24	16.1	15.35	11.5	16.5	12.57	
FH12A-26S-0.5SH(55)	586-0663-5-55	26	17.1	16.35	12.5	17.5	13.57	
FH12A-28S-0.5SH(55)	586-0725-0-55	28	18.1	17.35	13.5	18.5	14.57	YES
FH12A-29S-0.5SH(55)	586-0585-3-55	29	18.6	17.85	14.0	19.0	15.07	TES
FH12A-30S-0.5SH(55)	586-0556-5-55	30	19.1	18.35	14.5	19.5	15.57	
FH12A-32S-0.5SH(55)	586-0687-3-55	32	20.1	19.35	15.5	20.5	16.57	
FH12A-33S-0.5SH(55)	586-0570-6-55	33	20.6	19.85	16.0	21.0	17.07	
FH12A-34S-0.5SH(55)	586-0670-0-55	34	21.1	20.35	16.5	21.5	17.57	
FH12A-36S-0.5SH(55)	586-0662-2-55	36	22.1	21.35	17.5	22.5	18.57	
FH12A-40S-0.5SH(55)	586-0557-8-55	40	24.1	23.35	19.5	24.5	20.57	
FH12A-42S-0.5SH(55)	586-0698-0-55	42	25.1	24.35	20.5	25.5	21.57	
FH12A-45S-0.5SH(55)	586-0558-0-55	45	26.6	25.85	22.0	27.0	23.07	
FH12A-50S-0.5SH(55)	586-0559-3-55	50	29.1	28.35	24.5	29.5	25.57	

Note 1: Embossed tape reel packaging (2,000 pieces/reel). Order by number of reels.

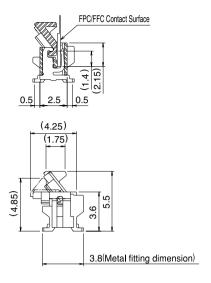
 $Note \boxed{2}$ : The design is such that the FPC/FFC protrudes on an upward angle so that other parts can be mounted beneath the PFC/FFC. In view of this, please take note of the gap at the top surface of the connector.

# **■**0.5mm Pitch Vertical mounting Type





Mated Cross-sectional Diagram



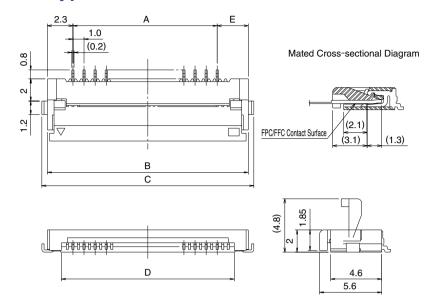
Unit:mm

Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	F	RoHS
FH12-10S-0.5SV(55)	586-0560-2-55	10	8.4	6.9	4.5	6.5	8.2	4	
FH12-12S-0.5SV(55)	586-0615-2-55	12	9.4	7.9	5.5	7.5	9.2	4	
FH12-13S-0.5SV(55)	586-0575-0-55	13	9.9	8.4	6.0	8.0	9.7	4	
FH12-15S-0.5SV(55)	586-0561-5-55	15	10.9	9.4	7.0	9.0	10.7	4	
FH12-16S-0.5SV(55)	586-0572-1-55	16	11.4	9.9	7.5	9.5	11.2	4	
FH12-17S-0.5SV(55)	586-0601-8-55	17	11.9	10.4	8.0	10.0	11.7	4	
FH12-18S-0.5SV(55)	586-0573-4-55	18	12.4	10.9	8.5	10.5	12.2	4	
FH12-20S-0.5SV(55)	586-0562-8-55	20	13.4	11.9	9.5	11.5	13.2	4	
FH12-22S-0.5SV(55)	586-0589-4-55	22	14.4	12.9	10.5	12.5	14.2	8	
FH12-24S-0.5SV(55)	586-0563-0-55	24	15.4	13.9	11.5	13.5	15.2	8	
FH12-26S-0.5SV(55)	586-0664-8-55	26	16.4	14.9	12.5	14.5	16.2	8	YES
FH12-30S-0.5SV(55)	586-0564-3-55	30	18.4	16.9	14.5	16.5	18.2	8	
FH12-32S-0.5SV(55)	586-0699-2-55	32	19.4	17.9	15.5	17.5	19.2	8	
FH12-33S-0.5SV(55)	586-0565-6-55	33	19.9	18.4	16.0	18.0	19.7	8	
FH12-34S-0.5SV(55)	586-0706-6-55	34	20.4	18.9	16.5	18.5	20.2	8	
FH12-36S-0.5SV(55)	586-0641-2-55	36	21.4	19.9	17.5	19.5	21.2	8	
FH12-40S-0.5SV(55)	586-0566-9-55	40	23.4	21.9	19.5	21.5	23.2	8	
FH12-45S-0.5SV(55)	586-0567-1-55	45	25.9	24.4	22.0	24.0	25.7	8	
FH12-49S-0.5SV(55)	586-0602-0-55	49	27.9	26.4	24.0	26.0	27.7	8	
FH12-50S-0.5SV(55)	586-0568-4-55	50	28.4	26.9	24.5	26.5	28.2	8	
FH12-60S-0.5SV(55)	586-0735-4-55	60	33.4	31.9	29.5	31.5	33.2	8	

Note 1: Embossed tape reel packaging (1,000 pieces/reel). Order by number of reels.

# ■1mm Pitch Type Bottom Contact Type





### Unit:mm

	Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	RoHS
	FH12- 5S-1SH(55)	586-0591-6-55	5	4	8.6	9.6	6.07	2.3	
	FH12- 6S-1SH(55)	586-0607-4-55	6	5	9.6	10.6	7.07	2.3	ı
	FH12- 7S-1SH(55)	586-0535-5-55	7	6	10.6	11.6	8.07	2.3	
a	FH12- 8S-1SH(55)	586-0579-0-55	8	7	11.6	12.6	9.07	2.3	
Standard type	FH12- 9S-1SH(55)	586-0540-5-55	9	8	12.6	13.6	10.07	2.3	
Jard	FH12-11S-1SH(55)	586-0668-9-55	11	10	14.6	15.6	12.07	2.3	
tanc	FH12-12S-1SH(55)	586-0741-7-55	12	11	15.6	16.6	13.07	2.3	
0.	FH12-16S-1SH(55)	586-0536-8-55	16	15	19.6	20.6	17.07	2.3	
	FH12-17S-1SH(55)	586-0739-5-55	17	16	20.6	21.6	18.07	2.3	
	FH12-22S-1SH(55)	586-0547-4-55	22	21	25.6	26.6	23.07	2.3	YES
	FH12-26S-1SH(55)	586-0592-9-55	26	25	29.6	30.6	27.07	2.3	
	FH12-10(4)SA-1SH(55)	586-0537-0-55	4	3	8.1	9.1	5.57	2.8	
	FH12-14(6)SA-1SH(55)	586-0538-3-55	6	5	10.1	11.1	7.57	2.8	
a C	FH12-18(8)SA-1SH(55)	586-0539-6-55	8	7	12.1	13.1	9.57	2.8	
.i.	FH12-22(10)SA-1SH(55)	586-0541-8-55	10	9	14.1	15.1	11.57	2.8	
Focentric type	FH12-24(11)SA-1SH(55)	586-0542-0-55	11	10	15.1	16.1	12.57	2.8	
Щ	FH12-30(14)SA-1SH(55)	586-0543-3-55	14	13	18.1	19.1	15.57	2.8	
	FH12-40(19)SA-1SH(55)	586-0546-1-55	19	18	23.1	24.1	20.57	2.8	
	FH12-50(24)SA-1SH(55)	586-0548-7-55	24	23	28.1	29.1	25.57	2.8	

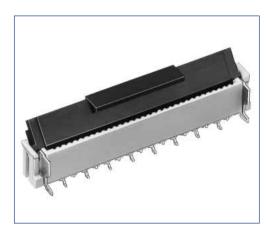
Note 1: Embossed tape reel packaging (2,000 pieces/reel).

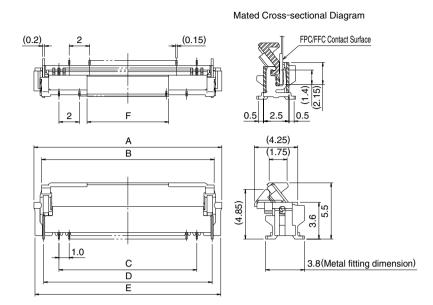
Order by number of reels.

Note 2: The 1mm version of FH12 is constructed by loading every other contact into the 0.5mm housing. When a housing designed for an odd number of 0.5mm pitch contacts is used; the spacing from the edge to the first contact on either side is the same as the distance between each contact, 1.0mm. Hirose considers this design to be a <a href="mailto:standard-type1.0mm">standard-type1.0mm</a> connector.

An <u>eccentric-type</u> connector using a housing designed for an even number of 0.5mm pitch contacts and consequently one side has 1.5mm distance from the edge to the first contact. (See FPC/FFC dimensional drawing on page 19) The part number for the eccentric type describes the size of the 0.5mm housing used and lists the number of 1.0mm pitch contacts in parentheses () as shown in the above table.

# ■1mm Pitch Vertical Mounting Type





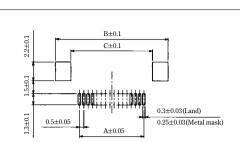
Unit:mm

Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	F	RoHS
FH12- 6S-1SV(55)	586-0605-9-55	6	9.9	8.4	5	8	9.7	4	
FH12- 7S-1SV(55)	586-0610-9-55	7	10.9	9.4	6	9	10.7	4	
FH12- 8S-1SV(55)	586-0593-1-55	8	11.9	10.4	7	10	11.7	4	
FH12-16S-1SV(55)	586-0574-7-55	16	19.9	18.4	15	18	19.7	8	YES
FH12-20S-1SV(55)	586-0634-7-55	20	23.9	22.4	19	22	23.7	8	
FH12-22S-1SV(55)	586-0584-0-55	22	25.9	24.4	21	24	25.7	8	
FH12-24S-1SV(55)	586-0594-4-55	24	27.9	26.4	23	26	27.7	8	

Note 1: Embossed tape reel packaging (1,000 pieces/reel). Order by number of reels.

### ♠ Recommended FPC/FFC dimensions and Land/Metal Mask dimensions

### ●0.5mm Pitch Product **FPC/FFC dimensions** 0.35±0.03(FPC) 0.3±0.03(FFC) $0.5\pm0.1$ Product Type C Dimension Types other than 0.3±0.05min those below Stiffener thickness should be 0.188 mm (7.5 mil) min FH12F 0.18±0.05 0.5mm Pitch Unit: mm **Bottom Contact Type** Dimension Dimension Α В Number of Contacts В 3.5 12.0 13.0 2.5 25 6 8 3.5 4.5 26 12.5 13.5 10 4.5 5.5 28 13.5 14.5 14.0 11 5.0 6.0 29 15.0 0.5mm Pitch 12 30 5.5 6.5 14.5 15.5 **Top Contact** 15.5 16.5 13 7.0 32 6.0 Type 14 7.5 33 16.0 17.0 6.5 15 7.0 8.0 34 16.5 17.5 16 7.5 8.5 35 17.0 18.0 17 8.0 9.0 36 17.5 18.5 18 8.5 9.5 40 19.5 20.5 19 9.0 10.0 42 20.5 21.5 20 9.5 10.5 45 22.0 23.0 22 10.5 11.5 50 24.5 25.5 24 11.5 12.5 53 26.0 27.0

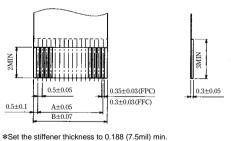


Land / Metal Mask dimensions

Recommended metal mask thickness: 0.15mm

Unit: mm

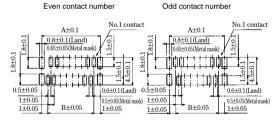
						_	
Dimension Number of Contacts	Α	В	С	Dimension Number of Contacts	А	В	С
6	2.5	8.1	4.5	25	12.0	17.6	14.0
8	3.5	9.1	5.5	26	12.5	18.1	14.5
10	4.5	10.1	6.5	28	13.5	19.1	15.5
11	5.0	10.6	7.0	29	14.0	19.6	16.0
12	5.5	11.1	7.5	30	14.5	20.1	16.5
13	6.0	11.6	8.0	32	15.5	21.1	17.5
14	6.5	12.1	8.5	33	16.0	21.6	18.0
15	7.0	12.6	9.0	34	16.5	22.1	18.5
16	7.5	13.1	9.5	35	17.0	22.6	19.0
17	8.0	13.6	10.0	36	17.5	23.1	19.5
18	8.5	14.1	10.5	40	19.5	25.1	21.5
19	9.0	14.6	11.0	42	20.5	26.1	22.5
20	9.5	15.1	11.5	45	22.0	27.6	24.0
22	10.5	16.1	12.5	50	24.5	30.1	26.5
24	11.5	17.1	13.5	53	26.0	31.6	28.0



Unit: mm

0.5mm Pitch **Vertical Mounting Type** 

Dimension Number of Contacts	А	В	Dimension Number of Contacts	Α	В
10	4.5	5.5	26	12.5	13.5
12	5.5	6.5	30	14.5	15.5
13	6.0	7.0	32	15.5	16.5
15	7.0	8.0	33	16.0	17.0
16	7.5	8.5	34	16.5	17.5
17	8.0	9.0	36	17.5	18.5
18	8.5	9.5	40	19.5	20.5
20	9.5	10.5	45	22.0	23.0
22	10.5	11.5	49	24.0	25.0
24	11.5	12.5	50	24.5	25.5
			60	29.5	30.5



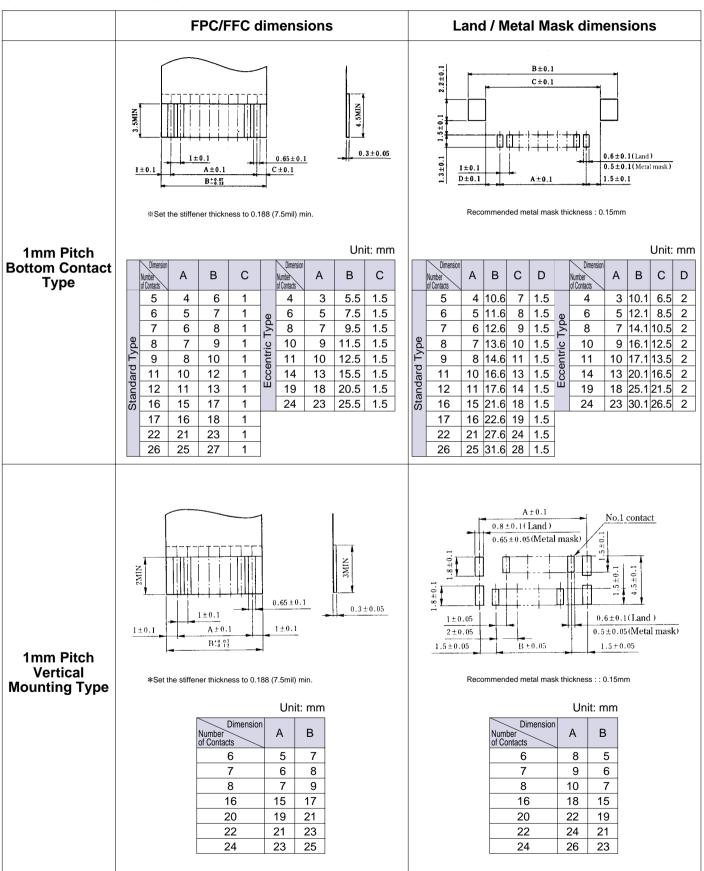
Recommended metal mask thickness: 0.15mm

Unit: mm

Dimension Number of Contacts	Α	В	Dimension Number of Contacts	Α	В
10	6.5	4.5	26	14.5	12.5
12	7.5	5.5	30	16.5	14.5
13	8.0	6.0	32	17.5	15.5
15	9.0	7.0	33	18.0	16.0
16	9.5	7.5	34	18.5	16.5
17	10.0	8.0	36	19.5	17.5
18	10.5	8.5	40	21.5	19.5
20	11.5	9.5	45	24.0	22.0
22	12.5	10.5	49	26.0	24.0
24	13.5	11.5	50	26.5	24.5
			60	31.5	29.5

### Recommended FPC/FFC dimensions and Land/Metal Mask dimensions

### ■1mm Pitch Product

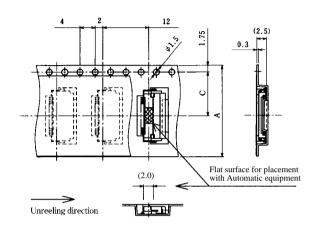


# **●** Packaging Specification

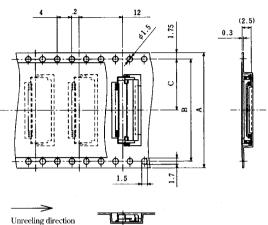
# **Embossed Carrier Tape Dimensions**

### Horizontal Type (Common to Bottom/Top Contact, 0.5mm/1mm Pitch)

Tape width 24mm max.



Tape width 32mm min.



### ●0.5mm Pitch Bottom/Top Contact Type

Unit:mm

Dimension Number of Contacts	Α	В	С	D	Е
6	16		7.5	17.4	21.4
8	16		7.5	17.4	21.4
10	16		7.5	17.4	21.4
11	16		7.5	17.4	21.4
12	24		11.5	25.4	29.4
13	24		11.5	25.4	29.4
14	24		11.5	25.4	29.4
15	24		11.5	25.4	29.4
16	24		11.5	25.4	29.4
17	24		11.5	25.4	29.4
18	24		11.5	25.4	29.4
19	24		11.5	25.4	29.4
20	24		11.5	25.4	29.4
22	24		11.5	25.4	29.4
24	24		11.5	25.4	29.4

Dimension Number of Contacts	А	В	С	D	E
25	24		11.5	25.4	29.4
26	24		11.5	25.4	29.4
28	32	28.4	14.2	33.4	37.4
29	32	28.4	14.2	33.4	37.4
30	32	28.4	14.2	33.4	37.4
32	32	28.4	14.2	33.4	37.4
33	32	28.4	14.2	33.4	37.4
34	32	28.4	14.2	33.4	37.4
35	44	40.4	20.2	45.4	49.4
36	44	40.4	20.2	45.4	49.4
40	44	40.4	20.2	45.4	49.4
42	44	40.4	20.2	45.4	49.4
45	44	40.4	20.2	45.4	49.4
50	44	40.4	20.2	45.4	49.4
53	44	40.4	20.2	45.4	49.4

Note: 2,000 pieces per reel.

### ● 1mm Pitch Bottom Contact Type

Unit:mm

	o mini i kon Bokom Gomack Type							
	Dimension Number of Contacts	Α	В	С	D	Е		
	5	16		7.5	17.4	21.4		
	6	24		11.5	25.4	29.4		
	7	24		11.5	25.4	29.4		
ø	8	24		11.5	25.4	29.4		
ΤŽ	9	24		11.5	25.4	29.4		
Standard Type	11	24		11.5	25.4	29.4		
tand	12	24		11.5	25.4	29.4		
Ñ	16	32	28.4	14.2	33.4	37.4		
	17	44	40.4	20.2	45.4	49.4		
	22	44	40.4	20.2	45.4	49.4		
	26	44	40.4	20.2	45.4	49.4		

						Unit:mm
	Dimension Number of Contacts	Α	В	С	D	Е
	4	16		7.5	17.4	21.4
	6	24		11.5	25.4	29.4
ype	8	24		11.5	25.4	29.4
i∵	10	24		11.5	25.4	29.4
Eccentric Type	11	24		11.5	25.4	29.4
ESS	14	32	28.4	14.2	33.4	37.4
	19	44	40.4	20.2	45.4	49.4
	24	44	40.4	20.2	45.4	49.4

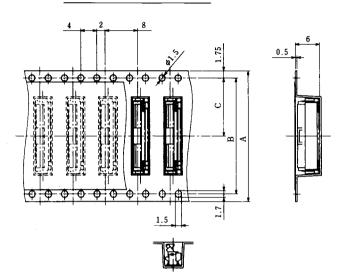
Note: 2,000 pieces per reel.

### **Vertical Mounting Type (Common to 0.5mm/1mm Pitch)**

### Tape width 24mm max.

# Flat surface for placement with Automatic equipment

### Tape width 32mm min.



### ●0.5mm Pitch Vertical mounting Type

Unit:mm

Dimension Number of Contacts	Α	В	С	D	E		
10	16		7.5	17.4	21.4		
12	16		7.5	17.4	21.4		
13	24		11.5	25.4	29.4		
15	24		11.5	25.4	29.4		
16	24		11.5	25.4	29.4		
17	24		11.5	25.4	29.4		
18	24		11.5	25.4	29.4		
20	24		11.5	25.4	29.4		
22	24		11.5	25.4	29.4		
24	24		11.5	25.4	29.4		
Note: 1 000 nie	Note: 1 000 pieces per real						

Note:	1,000	pieces	per	reel	
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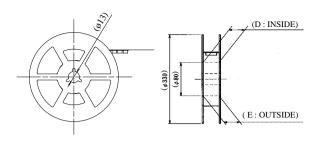
Dimension Number of Contacts	А	В	С	D	Е
26	24		11.5	25.4	29.4
30	32	28.4	14.2	33.4	37.4
32	32	28.4	14.2	33.4	37.4
33	32	28.4	14.2	33.4	37.4
34	44	40.4	20.2	45.4	49.4
36	44	40.4	20.2	45.4	49.4
40	44	40.4	20.2	45.4	49.4
45	44	40.4	20.2	45.4	49.4
49	44	40.4	20.2	45.4	49.4
50	44	40.4	20.2	45.4	49.4
60	56	52.4	26.2	57.4	61.4

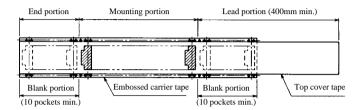
### ●1mm Pitch Vertical mounting Type Unit:mm

• mining type						
Dimension Number of Contacts	Α	В	С	D	Е	
6	24		11.5	25.4	29.4	
7	24		11.5	25.4	29.4	
8	24		11.5	25.4	29.4	
16	32	28.4	14.2	33.4	37.4	
20	44	40.4	20.2	45.4	49.4	
22	44	40.4	20.2	45.4	49.4	
24	44	40.4	20.2	45.4	49.4	

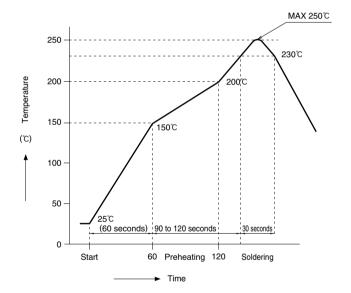
Note: 1,000 pieces per reel.

# **Reel Dimensions (Common to All Types)**





# **●**Recommended Temperature Profile



### **HRS** test conditions

Solder method :Reflow, IR/hot air

(Nihon Den-netsu Co., Ltd.'s Part Number: SENSBY NR- II)

**Environment:** :Room air

:Paste, 96.5%Sn/3%Ag/0.5%Cu Solder composition

(Senju Metal Industry, Co., Ltd.'s Part Number: M705-221CM5-42-10.5)

Test board :Glass epoxy 40mm×80mm×1.6mm thick

Land dimensions :Top and bottom

contact type 0.3mm×1.3mm

Vertical mounting type 0.6mm×1.5mm

Metal mask :Top and bottom contact type

0.25mm×1.3mm×0.15mm thick

Vertical mounting type 0.5mm×1.5mm×0.15mm thick

This temperature profile is based on the above conditions. In individual applications the actual temperature may vary, depending on solder paste type, volume/thickness and board size/thickness. Consult your solder paste and equipment manufacturer for specific recommendations.

### ◆FH12 Series FPC/FFC Construction (Recommended Specifications)

### 1. FFC FFC: Flexible Flat Cable

Materia	terial Thickness (µm)	
(Nickel under pl soft copper film	35	
Adhesive	type 30	
Polyester	12	1
Adhesive	type 30	1
Stiffener	type 188	(Note
	295	1
Stiffener	type	188 295

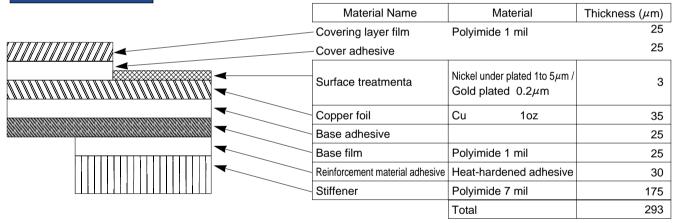
<sup>\*</sup>Real tolerance of thickness dimension is on the order of  $\pm 20~\mu m$  (275 to 315  $\mu m$ )

Note: Use of a thicker FFC results in a stiffer lock action and the lock is more easily released.

A factor that contributes to thicker FFC is the use of 250  $\mu$ m stiffener which is thicker than the standard (188  $\mu$ m) product. This results in a total thickness of 357  $\mu$ m.

When using FFC, control of FFC thickness becomes easy if you indicate to us the thickness of the stiffener.

### 2. FPC **FPC: Flexible Printed Circuit**



## 3. Precautions

- 1. This specification is a recommendation for the construction of the FH12 Series FPC and FFC (t=0.3  $\pm 0.05$ ).
- 2. For details about the construction, please contact the FPC/FFC manufacturers.